

Date: Friday, 18/07/2008 10:50:32 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER TUBE LOCATOR
Job Number : 40618	
Estimate Number : 12780	
P.O. Number :	Part Number : D2285
This Issue : 18/07/2008 S.O. No. :	Drawing Number : D2285 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 31090	Material :
Written By :	Due Date : 10/08/2008 Qty: 8 Um: Each
Checked & Approved By : <u>JLD 08.7.18</u>	
Comment : Est Rev:A New Issue 07-03-07 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M5052H32S080	5052-H32 .080 Sheet
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Comment: Qty.: 0.0252 sf(s)/Unit Total : 0.2016 sf(s)

5052-H32 .080 Sheet

Batch: 19052 B 8-8-13

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D2285

Dwg Rev: EProg Rev: E

2-Deburr if necessary

B 8-8-13212/08/08/21(10)(108)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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B 8-8-13**Comment:** INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK508/08/27 HU

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: 258/8/27(10x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 18/07/2008 10:50:32 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER TUBE LOCATOR

Job Number: 40618

Part Number: D2285

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

D20081008/09

Job Completion



u 28.28.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

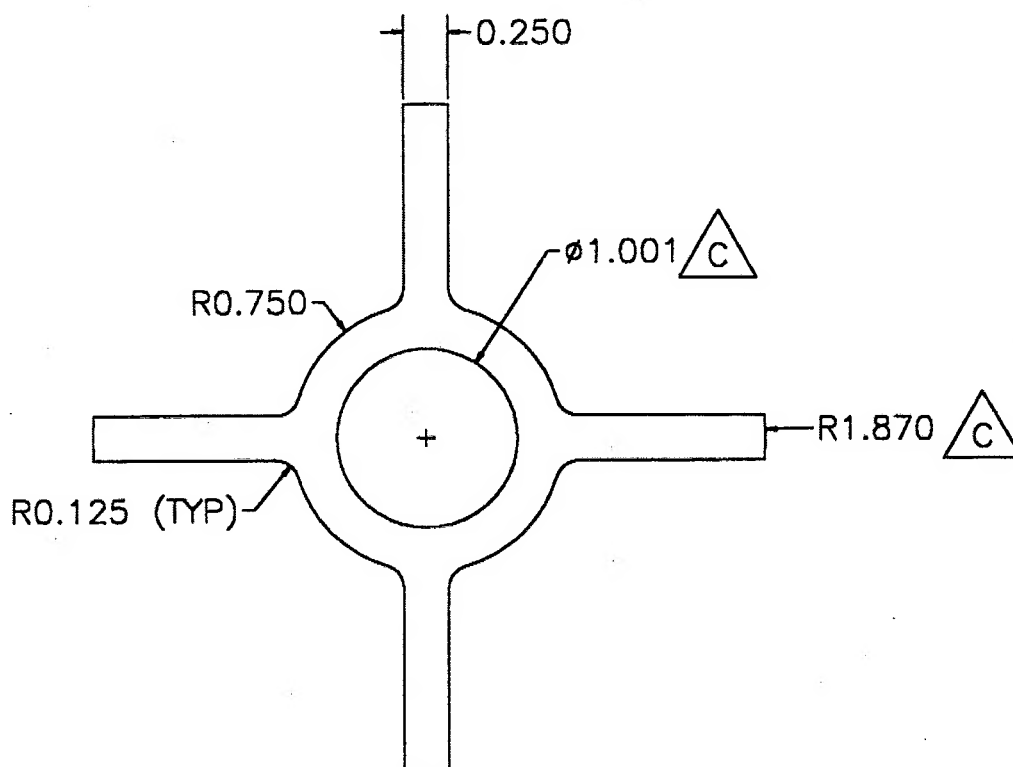
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. C
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2285	SHEET 1 OF 1
DATE	TITLE		SCALE
94.21.21	HEATER TUBE LOCATOR		1:1
B	Nov. 7, 1994	CHANGED ARM ENDS	
C	96.01.15	CHANGED DIMENSIONS	



MATERIAL: 5052-H34 0.080 THICK

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 4008

